

Product Brochure

Pioneering the 'Metal of The Future'

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Message from the CEO **ALI AL BAQALI**



Message from the CMO HISHAM ALKOOHEJI



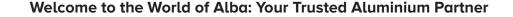
Shaping a Sustainable Tomorrow

As we embark on our 54th year of operations, I extend a heartfelt thank you to our loyal customers who have been with Alba for more than five decades. Together, we have delivered, and I also look forward to welcome new partners to join Alba's growing portfolio.

Alba's legacy is built on more than five decades of expertise, a dynamic workforce, relentless pursuit of operational excellence, and commitment to Safety and ESG. We're proud to inspire other industries in Bahrain and pave the way for a more sustainable future. As a responsible company, we remain dedicated to creating value in everything we do.

Communicating what we do is what makes us strong. We Don't Just Do It, We Communicate It and our ESG report reflects our commitment to what truly matters (learn more about Alba's ESG journey on our website www.albasmelter.com).

At Alba, we believe in driving positive change through strong partnerships with our customers to build a more sustainable future.



We're thrilled to unveil our new product brochure, showcasing the diverse product-portfolio we offer.

For over 50 years, Alba has built strong relationships with customers worldwide, earning a reputation as a reliable supplier across more than 50 countries. Our commitment extends beyond products – we're dedicated to delivering real value to your business.

Imagine the possibilities: From beverage cans and automotive parts to air conditioning units and building materials, our high-quality aluminium is used in countless applications.

Unwavering Reliability: At Alba, we operate 24/7 with safety at the forefront of everything we do. Our robust logistics network ensures timely deliveries, wherever you are.

Partnering for Success: Your success is our success. That's why we go the extra mile to build long-lasting partnerships based on trust and collaboration.



We Don't Just Do It, We Communicate It: Driving Change Through Open Dialogue With Our Partners.



We're dedicated to delivering real value to your business.



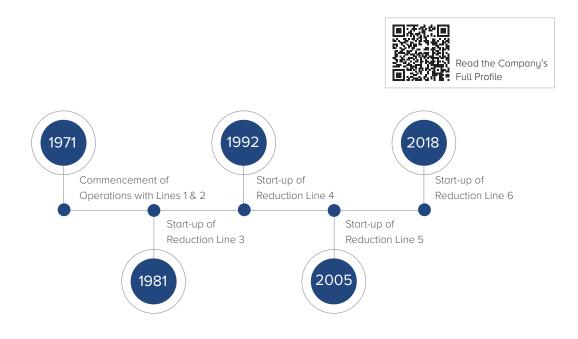
Our Company

At plus-1.62 million metric tonnes per annum (mtpa) (2024), Alba is a world-leading aluminium smelter with a proud 50-year legacy in operational excellence, safety, environmental responsibility, and community development.

A cornerstone of the Bahrain's economy, Alba produces high-quality aluminium, including standard and value-added products, which are exported to over 280 customers globally. With sales' offices in Europe (Zurich), Asia (Singapore), and a subsidiary in the U.S., Alba is a reliable partner on the world stage. Alba is dually listed on Bahrain Bourse and London Stock Exchange and its shareholders are Bahrain Mumtalakat Holding Company B.S.C. © (69.38%), Saudi Arabian Mining Company (Ma'aden) (20.62%) and General Public (10%). Alba prioritises the highest quality standards, reflected in its certifications: ISO 9001 (quality), ISO 14001 (environment), ISO 27001 (information security), ISO 45001 (occupational health and safety), and ISO 18788 (security operations management). Additionally, Alba demonstrates its commitment to responsible manufacturing through certifications like IATF 16949 (automotive quality), ISO 22301 (business continuity), and ASI Performance and Chain of Custody Standards. This dedication is further underscored by their top 1% Ecovadis Platinum rating for sustainability.

As the first aluminium smelter in the Middle East, Alba is central to Bahrain's thriving downstream aluminium sector, contributing significantly to the Kingdom's GDP. Committed to social responsibility, Alba employs a workforce that is 87% Bahrainis (2024) and invests heavily in employee training and development. Alba also plays a crucial role in the Aluminium Downstream Park, therefore increasing the contribution of non-oil sectors to the GDP of Bahrain. Alba has been recognised for its initiatives to produce Aluminium responsibly through awards such as Top ESG performer in Bahrain by ESG Invest, Safeguard Label from Bureau Veritas and Best Corporate Governance Award by Ethical Boardroom.

Recognised for its environmental practices, social contributions, and corporate governance, Alba launched a comprehensive ESG Roadmap in 2022 focusing on 6 priority areas: (1) Decarbonisation, (2) Green Energy & Aluminium, (3) Circular Economy & Secondary Aluminium, (4) Employee Welfare, (5) Collaboration & Partnership and (6) Transparency, Communications & Due Diligence. Since its inception, Alba has invested into numerous environment, sustainable and socio-economic development projects that have had a positive impact on the society. Alba's first-of-its-kind US\$37.5 million zero-waste Spent Pot Lining Treatment Plant, Power Station 5 Block 4 Project, and the upcoming +6 MW Solar Farm Project are tangible initiatives aligned with Bahrain's Net Zero Carbon Targets by 2060 led by HRH the Crown Prince and Prime Minister of Bahrain.



In addition to molten metal, Alba produces a diverse range of superior Value-Added Products (VAP) -- Foundry grade re-melt products (T-Ingots, 10Kg Standard Ingots, 22.5Kg Standard Ingots, and 9.8Kg Properzi Bars), Rolling Ingots (Slabs), Billets, Unalloyed P1020 re-melt products (T-Ingots, 10Kg Standard Ingots, 22.5Kg Standard Ingots, and LME Sows).

Our output – including liquid metal, customised alloys and a variety of surface finishes – goes to the local downstream industries as well as more than 280 global customers through Alba's sales offices in Bahrain, Europe (Zurich), Asia (Singapore) and subsidiary office in the U.S.

Moreover, the Company introduced recently, its new line of low-carbon aluminium products, EternAl.









543.09

Rolling Slabs

Properzi Ingots



LME Sows

Customer Technical Support

Alba's Customer Technical Support (CTS) provides a spectrum of professional advisory services to 280 customers worldwide.

We have an experienced team of specialised professionals and technicians with backgrounds in Metallurgy, Engineering, Product Development and Project Management. To meet our customers' requirements, Alba's CTS team delivers innovative solutions for end-user applications that optimise customer value through combined knowledge, experience, and technical competence.

The dedicated CTS team and Metallurgical Testing Facilities provide product performance analysis capabilities for:

- Optical Emission Spectroscopy
- **Optical Microscopy**
- Scanning Electron Microscopy
- Alscan
- PoDFa
- LiMCA III
- Homogenisation & Ageing Furnace •

We encourage customers to have technical visits to Alba campus as we want to develop production-service connection with our customers for our mutual collaboration on their product performance requirements.

In Alba, Quality is More Than Making Good Aluminium; with our advanced equipment and highly skilled specialists, we ensure our product quality exceeds customer requirements and brings satisfaction.



Alba Laboratory





T-Ingots



Billets

EternAl (comes in variety of shapes and forms)

Product Portfolio

Billets

Our billets are capable of being extruded into a range of profiles from soft to high strength applications and good surface finish for value added finishing applications such as anodising and powder coating. Soft alloy applications include architectural applications, as well as building and kitchen sections. Hard alloys are used in a variety of engineering and transport applications. Additionally, included in our portfolio are billets, suitable for precision tubing applications, as well as billets that are suitable for automotive wheel forging applications. Our billet is packaged and bundled using polyester strapping and heat-treated wood.

Technical Characteristics

Alloys

AA6060 AA6063 AA6463 AA6005 AA1070 AA1050 AA1100 AA3103 AA3003 AA6560 AA6005 AA6101 AA6105 AA6106 AA1080 AA6061 AA6082 AA6351 AA6008

Dimension

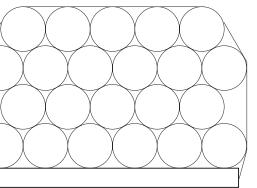
Diameter (mm) 152, 178, 203, 216, 229, 254, 305

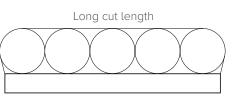
Length (mm) 500 - 8500

Product Brochure



Short cut length





Rolling Ingots (Slabs)

Rolling Slabs are suitable for finished products such as can body, can end, auto body sheet, electric vehicle battery case, air-conditioning fin stock, machined plates, ultra-light gauge foils as well as for cookware foil used for food wrapping. Moreover, it is suitable for lithographic applications used for producing offset printing plates as well as for food packaging, transport industries, construction and general engineering applications including panelling, flooring and roofing among others.

Technical Characteristics

Soft Alloys

AA1070	AA1050	AA1100	AA1145
AA1200	AA1235	AA3003	AA3104
AA8011	AA8021	AA8079	AA8150
Hard All	oys		
AA5005	AA5052	AA5754	AA5083

Dimension

1

2

3

Notes:

Thickness: 400 mm

AA5182 AA6022 AA6111

Widths (mm): 1050, 1350, 1450, 1490, 1550 Lengths (mm): 4500 to 10000

Thickness: 460 mm

Widths (mm): 1030, 1100, 1200, 1290, 1350, 1500, 1650 Lengths (mm): 4700 to 5000

Thickness: 560 mm

** Vari-mould: for all other alloys





Thickness: 600 mm

Widths (mm): 970, 1030, 1070, 1090, 1110, 1190, 1270, 1330, 1400, 1460, 1500, 1560, 1650, 1736, 1750, 1850, 1950 Lengths (mm): 4500 to 10000

Thickness: 610 mm

Widths (mm): 2020, 2100, 2200 Lengths (mm): 4500 to 10000

Thickness: 620 mm

Width (mm): 2000 Lengths (mm): 4500 to 10000

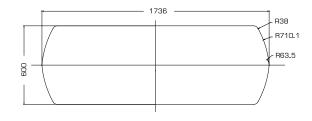
Shape

4

5

6

1. Slab round shape of size 600x1736 mm (fixed mould*)



2. Slab 3-flat-edge shape of size 620x2000 mm (fixed mould*)



3. Slab flat-edge shape of size 600x1950 (Fixed mould*) and all other sizes (Vari-moulds**)



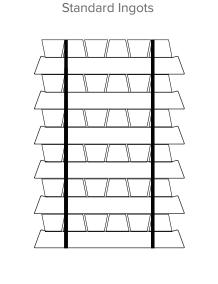


Foundry alloys are produced using state-of-the-art casting and metal treatment systems, exceeding the most stringent of quality requirements. They are mainly used by the automotive industry for manufacturing high quality wheels and other chassis components.

Alloys

12

AlSi7Mg (A356.2) AlSi11-13 AlSi10Mn AlSi7Mg (Mn, Cu) AlSi3



Open Mold 10Kg

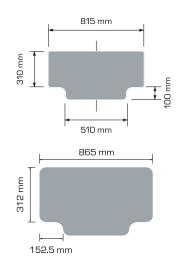
T-Ingots



Weight As per customer requirement

Dimension

815 x 410 mm or 865 x 412 mm Cut to agreed length

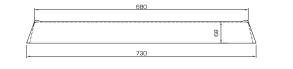


ALTER MELTA

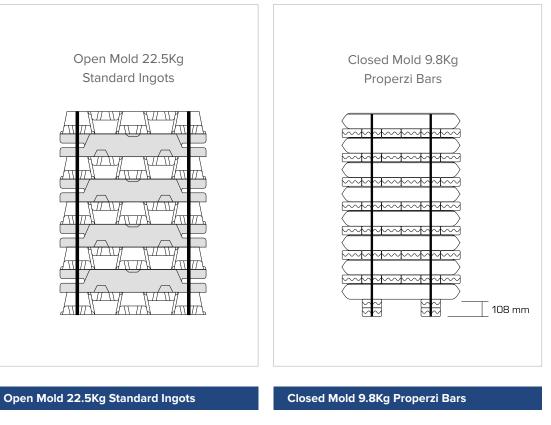
Open Mold 10Kg Standard Ingots

Weight 10Kg

Dimension 730 x 105 x 73 mm









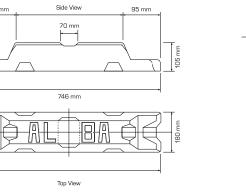
Weight 22.5Kg

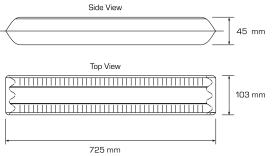
Dimension 746 x 180 x 105 mm



Weight

725 x 103 x 54 mm





Liquid Metal and Primary Ingots

Liquid metal supplied to downstream industries are converted into a range of value-added products such as Electrical conductor rods, cables, aluminium powder and pellets, aluminium alloy ingots, aluminium master alloys and grain refiner products.

Primary ingots are supplied to variety of industries ranging from aviation, transportation, packaging, casting and general purpose applications.

Aluminium Purity Grades

Standard P1020 and HP grades (P0610, P0406, P0404, P0303)

T-Ingots

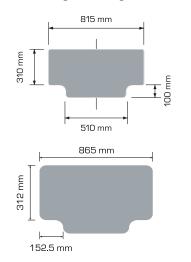
14



Weight As per customer requirement

Dimension

815 x 410 mm or 865 x 412 mm Cut to agreed length





Condition: Skimmed Crucible Net Weight Options: 5 MT, 11 MT, and 13.5 MT

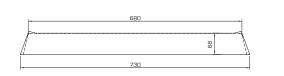
Open Mold 10Kg Standard Ingots



10Kg

Dimension

730 x 105 x 73 mm





Primary Aluminium Grades

Table # 1: Specifications of alloys

1070.0	2 SI	FE	CU	MN	MG	CR	NI	ZN	TI	GA	V	AL
Min	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	99.70
Max	0.10	0.20	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	99.99
1080	SI	FE	CU	MN	MG	CR	NI	ZN	TI	GA	V	AL
Min	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	99.82
Max	0.06	0.10	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	99.99
1085	SI	FE	CU	MN	MG	CR	NI	ZN	TI	GA	V	AL
Min	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	99.86
Max	0.04	0.08	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	99.99
1090	SI	FE	CU	MN	MG	CR	NI	ZN	ΤI	GA	V	AL
1090 Min	SI 0.00	FE 0.00	CU 0.00	MN 0.00	MG 0.00	CR 0.00	NI 0.00	ZN 0.00	TI 0.00	GA 0.00	V 0.00	AL 99.88
Min	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	99.88
Min Max	0.00 0.04	0.00	0.00	0.00 0.01	0.00 0.01	0.00 0.01	0.00 0.01	0.00 0.01	0.00	0.00 0.01	0.00 0.01	99.88 99.99
Min Max 1092	0.00 0.04 SI	0.00 0.06 FE	0.00 0.01 CU	0.00 0.01 MN	0.00 0.01 MG	0.00 0.01 CR	0.00 0.01 NI	0.00 0.01 ZN	0.00 0.01 TI	0.00 0.01 GA	0.00 0.01 V	99.88 99.99 AL
Min Max 1092 Min	0.00 0.04 SI 0.00	0.00 0.06 FE 0.00	0.00 0.01 CU 0.00	0.00 0.01 MN 0.00	0.00 0.01 MG 0.00	0.00 0.01 CR 0.00	0.00 0.01 NI 0.00	0.00 0.01 ZN 0.00	0.00 0.01 TI 0.00	0.00 0.01 GA 0.00	0.00 0.01 V 0.00	99.88 99.99 AL 99.90
Min Max 1092 Min Max	0.00 0.04 SI 0.00 0.04	0.00 0.06 FE 0.00 0.04	0.00 0.01 CU 0.00 0.01	0.00 0.01 MN 0.00 0.01	0.00 0.01 MG 0.00 0.01	0.00 0.01 CR 0.00 0.01	0.00 0.01 NI 0.00 0.01	0.00 0.01 ZN 0.00 0.01	0.00 0.01 TI 0.00 0.01	0.00 0.01 GA 0.00 0.01	0.00 0.01 V 0.00 0.01	99.88 99.99 AL 99.90 99.99

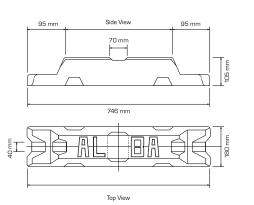
Open Mold 22.5Kg Standard Ingots

750Kg Low Profile Sows





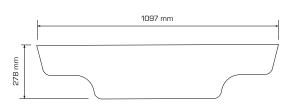
Dimension 746 x 180 x 105 mm



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Dimension 1097 x 1097 x 278 mm



The Future is Recycled: Alba's EternAl for Global Markets

Our new, low-carbon aluminium product line, EternAl, underlines our dedication to promoting responsible production practices throughout the aluminium value chain.

Aligned with our ESG Roadmap, the EternAl product embodies our commitment to a 'Circular Economy & Secondary Aluminium', while supporting our customers in achieving their sustainability goals and reducing their environmental footprint.

This innovative product range includes two initial variants: **EternAl-30** and **EternAl-15**, which incorporates 30% and 15% recycled content, respectively, catering directly to the increasing global demand for eco-friendly aluminium solutions.

Ensuring the highest standards of quality and sustainability, both EternAl product variants have been independently verified by DNV, a world leader in assurance and certification. This verification reassures our customers of the significant emission reductions achieved through these innovative products.

Embrace the future with Alba's EternAl – where innovation meets sustainability.

First batch verified by:

16



etemA

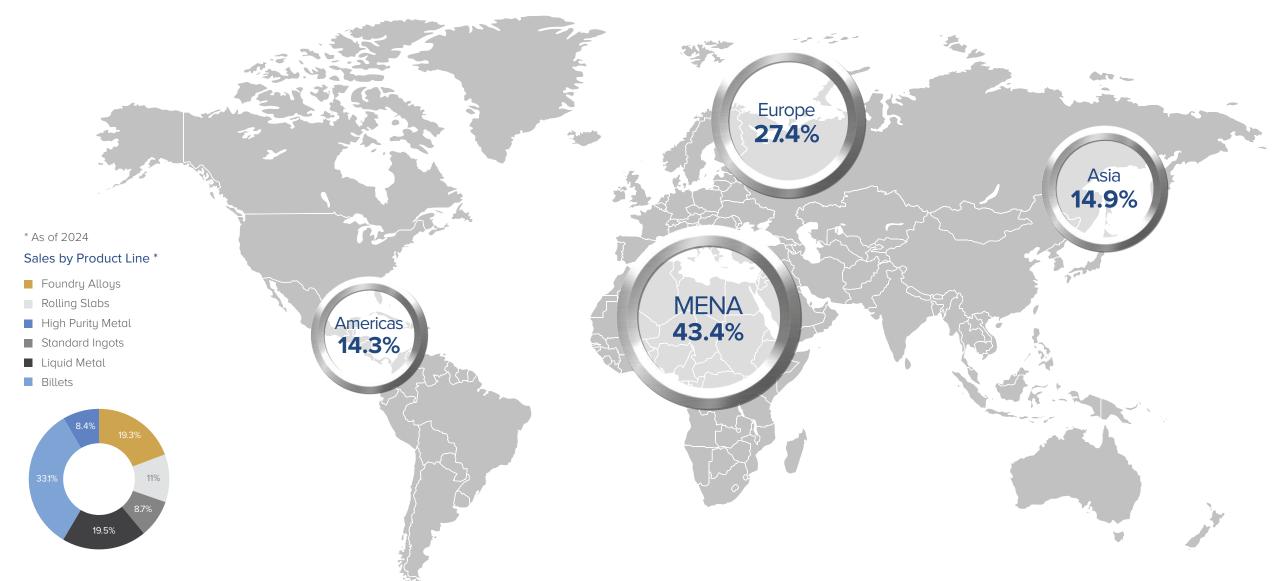




Read our 2022 ESG Report



Global Presence*



Q Headquarters

Bahrain -- 150, King Hamad Hwy, Askar 951 3.30 AM to 12 PM (GMT), Sunday to Thursday Telephone: +973 1783 7496

Q Sales Offices

Switzerland -- Theaterstrasse 17, 8400 Winterthur 7 AM to 4 PM (GMT), Monday to Friday Telephone: +41 52 208 0391

Singapore -- #17-04, The Gateway East, 152 Beach Road, 189820 1.30 AM to 9.30 AM (GMT), Monday to Friday Telephone: +65 9668 8022

Q Subsidiary

The U.S. (Subsidiary Company) -- 1175 Peachtree Street NE, Suite 1475, Atlanta, GA 30361 12 PM to 9 PM (GMT), Monday to Friday Telephone: +1 404 921 2506



Our Certifications

We are the proud recipient of several globally-recognised certifications that attest to Alba's commitment to produce responsibly and sustainably.



Alba's Marketing Management Team



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*The year refers to when Alba has received the certification for the first time





f (in X) (in Alba4world) (in @Aluminium-Bahrain) (in Www.albasmelter.com)